



Dart Aerospace Ltd.
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D3937-041
Job Sheet 187383

Part No: D3937-041

Job Qty: 16 ea

Part Name: Photo Luminescent Strip



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 1/18/19 10-19 JW

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	1/18/19	1/18/19	0.00	0.00	Start Up Large Fab-7		DAS 58
100	Shear	16 pcs	1/18/19	1/18/19	0.02	0.88	Shear		DAS 68
110	QC	16 pcs	1/18/19	1/18/19	0.00	0.00	QC5		DAS 68
130	HandFinish	16 pcs	1/18/19	1/18/19	0.00	0.49	HandFinish1		DAS 68
140	QC	16 pcs	1/18/19	1/18/19	0.00	0.00	QC7-3		DAS 68
150	Small Fab	16 pcs	1/18/19	1/18/19	0.00	1.05	Small Fab-5		DAS 68
160	QC	16 pcs	1/18/19	1/18/19	0.00	0.00	QC5		DAS 68
170	Packaging	16 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3-2		DAS 68
180	QC21-SA	16 Ea	1/18/19	1/18/19	0.00	0.00	QC21		DAS 70

Part Op 100 - 1-Cut as per Dwg D3937 (Make D3937-3) 2-Deburr if necessary
Descriptions: 150 - 1- Align part edges and stick strip to D3937-3 as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	1.4558 sf (.09099 ea)	90-Start up Operation	5018006
D3937-1	Luminescent Strip	16 Ea (1' ea)	150-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	1	126	0
150-Small Fab	D3937-1	16	10	0



Container No: S139083



Part: D3937 - 041

Job No: 187383

Serial No/Batch: S139083

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/20/18

2/3/18 12:57 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					